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(54) Title: INHIBITORS OF ALPHA L BETA 2 MEDIATED CELL ADHESION

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## inhibitors of $\alpha_{\scriptscriptstyle L}\beta_{\scriptscriptstyle 2}$ mediated cell adhesion

#### BACKGROUND OF THE INVENTION

#### 5 Field of the Invention

The present invention relates to small molecules that are potent inhibitors of  $\alpha_L\beta_2$  mediated cell adhesion which could be useful for the treatment of inflammatory diseases.

#### 10 Description of Related Art

The integrin family of proteins are heterodimeric receptors which are expressed on all cell types to mediate cell to cell binding and adhesion to extracellular matrix. The  $\beta_2$  (CD18) integrin subfamily is comprised of 3 members, 15  $\alpha_L\beta_2$  integrin (LFA-1, CD11a/CD18),  $\alpha_M\beta_2$  integrin (Mac-1, CD11b/CD18), and gp 150  $\beta_2$  integrin ( $\alpha_X\beta_2$  integrin, CD11c/CD18) that are primarily expressed on leukocytes (Sanchez-Madrid et al., J. Exp. Med., 158, 1785-1803 (1983)).  $\alpha_L\beta_2$  integrin is found mostly on T and B lymphocytes, while  $\alpha_M\beta_2$  integrin is present on activated neutrophils, NK cells and some myeloid cells. The  $\alpha_L\beta_2$  integrin binds to intracellular adhesion molecules ICAM-1, 2 and 3 found on multiple cell types such as vascular endothelial cells, dendritic cells, epithelial cells,

25 137, 245-254 (1986)). Recently there has been evidence presented that  $\alpha_{\text{L}}\beta_{\text{2}}$  integrin binds to ICAM-4 and a novel ligand expressed in brain telencephalin. It has been shown that the I domain of the alpha chain is the major recognition site for its ligands.

macrophage and T lymphoblasts (Dustin et al., J. Immunology,

 $\alpha_L\beta_2$  integrin adhesion to ICAM-1 is necessary for immune responsiveness of T-lymphocytes to antigens, lymphocyte homing and circulation, and cell emigration to sites of inflammation

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(Springer, Ann. Rev. Physiol., 57, 827 (1995)). A dominant role of  $\alpha_L\beta_2$  integrin in mediating inflammatory events is shown in several different animal models of inflammatory diseases in which antibodies to  $\alpha_L\beta_2$  integrin or ICAM-1 significantly inhibit development of therapeutic end points (Rothlein et al., Kidney International, 41, 617 (1992); Iigo et al., J. Immunology, 147, 4167 (1991); Bennet et al., J. Pharmacol. and Exp. Therapeutics, 280, 988 (1997)).

Also,  $\beta_2$  integrin subfamily are thought to play a critical role in several types of inflammatory disease processes by interacting with ICAMs. Support for the importance of  $\beta_2$  integrin in mediating inflammatory responses has been demonstrated by the evidence that transendothelial migration in vitro is markedly inhibited by monoclonal antibodies against  $\beta_2$  integrin or ICAM-1 (Smith, Can. J. Physiol. Pharmacol., 71, 76 (1993)). Furthermore, blockade of  $\alpha_L\beta_2$  integrin has been shown to inhibit neutrophil influx in almost every system, including skin, peritoneum, synovium, lung, kidney, and heart. As one of the primary ligands for the  $\beta_2$  integrin, it would also be expected that blockade of ICAM-1 would inhibit the inflammatory response (Albelda et al., The FASEB Journal, 8, 504 (1994)).

Moreover, it has been shown that antibodies against  $\alpha_L\beta_2$  integrin suppress rejection after transplantation. WO 25 94/04188 discloses the use of monoclonal antibodies directed against  $\alpha_L\beta_2$  integrin for all transplantations, including graft vs. host or host vs. graft diseases.

#### SUMMARY OF THE INVENTION

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The present invention relates to a compound of the formula (I):

3

$$R^{2a}$$
 $R^{2b}$ 
 $O$ 
 $R^4$ 
 $R^1$ 
 $O$ 
 $R^5$ 
 $O$ 
 $R^5$ 
 $O$ 
 $R^5$ 

or a pharmaceutically acceptable salt thereof, wherein  $\ensuremath{\mathtt{R}^1}$  is selected from

1) hydrogen atom, or

2) a C<sub>1-6</sub> alkyl group which may be optionally substituted with a carboxyl group or a C<sub>1-6</sub> alkoxycarbonyl group;

R<sup>2a</sup> and R<sup>2b</sup> are independently hydrogen atom, a halogen atom, hydroxyl group, cyano group, a C<sub>1-6</sub> alkyl group which may be optionally substituted with 1 to 3 halogen atoms, a C<sub>1-6</sub>

10 alkylthio group which may be optionally substituted with 1 to 3 halogen atoms, a C<sub>1-6</sub> alkylsulfinyl group which may be optionally substituted with 1 to 3 halogen atoms, a C<sub>1-6</sub> alkylsulfonyl group which may be optionally substituted with 1 to 3 halogen atoms, or a C<sub>1-6</sub> alkoxy group which may be 15 optionally substituted with 1 to 3 halogen atoms;

R<sup>3</sup> is a C<sub>1-6</sub> alkyl group; and

R<sup>4</sup> and R<sup>5</sup> are independently a halogen atom.

The compound of the present invention has potent inhibitory activity against  $\alpha_L\beta_2$  mediated cell adhesion, and 20 shows excellent in vivo improvements against the unfavorable conditions caused by  $\alpha_L\beta_2$  mediated cell adhesion.

#### Detailed Description of the Invention

25 The desired compound of the present invention may exist in the form of optical isomers based on asymmetric atoms

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thereof, and the present invention also includes these optical isomers and mixtures thereof.

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In an embodiment of the present invention, the steric configuration of a bond need not be fixed. The compound of present invention compound with may be a. configuration mixture with several different ora configurations.

In a preferred embodiment of the compound (I),  $R^1$  is hydrogen atom or a  $C_{1-6}$  alkyl group which may be optionally substituted with carboxyl group or a  $C_{1-6}$  alkoxycarbonyl group,  $R^{2a}$  and  $R^{2b}$  are independently hydrogen atom, a halogen atom, hydroxyl group, cyano group or a  $C_{1-6}$  alkoxy group which may be optionally substituted with 1-3 halogen atoms,  $R^3$  is a  $C_{1-6}$  alkyl group, and  $R^4$  and  $R^5$  are independently a halogen atom.

In a more preferred embodiment of the compound (I),  $R^1$  is hydrogen atom or a  $C_{1-6}$  alkyl group, one of  $R^{2a}$  and  $R^{2b}$  is hydrogen atom, and the other is a halogen atom, cyano group, or a  $C_{1-6}$  alkoxy group which may be optionally substituted with 1-3 halogen atoms,  $R^3$  is a  $C_{1-6}$  alkyl group, and  $R^4$  and  $R^5$  are independently a halogen atom.

In a further preferred embodiment of the compound (I),  $R^1$  is hydrogen atom or methyl group, one of  $R^{2a}$  and  $R^{2b}$  is hydrogen atom and the other is bromine atom, cyano group, a  $C_{1-6}$  alkoxy group or trifluoromethoxy group,  $R^3$  is methyl group,  $R^4$  and  $R^5$  are chlorine atom.

In another more preferred embodiment of the compound (I),  $R^1$  is hydrogen atom or  $C_{1-6}$  alkyl group which may be substituted with carboxyl or  $C_{1-6}$  alkoxycarbonyl, one of  $R^{2a}$  and  $R^{2b}$  is hydrogen atom, and the other is cyano group or  $C_{1-6}$  alkoxy group which may be substituted with 1-3 halogen atoms.

In another further preferred embodiment of the compound (I),  $R^1$  is hydrogen atom or methyl group, one of  $R^{2a}$  and  $R^{2b}$  is hydrogen atom and the other is  $C_{1-6}$  alkoxy group or

trifluoromethoxy group,  $R^3$  is methyl group,  $R^4$  and  $R^5$  are chlorine atom.

In another preferred embodiment of the compound (I),  $R^1$  is a  $C_{1-6}$  alkyl group which is substituted with a  $C_{1-6}$ 

- 5 alkoxycarbonyl group or carboxyl group, one of  $R^{2a}$  and  $R^{2b}$  is hydrogen atom, and the other is a halogen atom, cyano group, or  $C_{1-6}$  alkoxy group which may be optionally substituted with 1-3 halogen atoms,  $R^3$  is a  $C_{1-6}$  alkyl group, and  $R^4$  and  $R^5$  are independently a halogen atom.
- In a more preferred embodiment of the compound (I),  $R^3$  is methyl group, and  $R^4$  and  $R^5$  are chlorine atom.

Most preferred compound of the present invention is selected from:

- 3-(2,6-Dichloro-4-pyrydyl)-5-(4-bromobenzyl)-1,5-dimethyl-2,4-
- 15 imidazolidinedione,

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- 3-(2,6-Dichloro-4-pyrydyl)-5-(4-propoxybenzyl)-1,5-dimethyl-
- 2,4-imidazolidinedione,
- 3-(2,6-Dichloro-4-pyrydyl)-5-(4-ethoxybenzyl)-1,5-dimethyl-
- 2,4-imidazolidinedione,
- 20 3-(2,6-Dichloro-4-pyrydyl)-5-(4-(1,1,1trifluoromethoxybenzyl)]
  - -5-methyl-2,4-imidazolidinedione,
  - 3-(2,6-dichloro-4-pyrydyl)-5-[4-(1,1,1trifluoromethoxybenzyl)]
  - -1,5-Dimethyl-2,4-imidazolidinedione,
  - 3-(2,6-Dichloro-4-pyrydyl)-5-(4-Cyanobenzyl)-5-methyl-2,4-
- 25 imidazolidinedione,
  - 3-(2,6-Dichloro-4-pyrydyl)-5-(4-Cyanobenzyl)-1,5-dimethyl-2,4-imidazolidinedione; and
  - a pharmaceutically acceptable salt of these compounds.

The compound of the present invention has potent inhibitory activity against  $\alpha_L\beta_2$  mediated cell adhesion, and also shows excellent bioavailability after oral administration which reflects the overall improvement in plasma protein binding and solubility. The compound of the present invention

therefore shows excellent in vivo improvements against the unfavorable conditions caused by  $\alpha_L\beta_2$  mediated cell adhesion.

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The compound of the present invention may be clinically used either in a free form or in the form of pharmaceutically acceptable salts thereof. Pharmaceutically acceptable salts include an acid-addition salt with an inorganic acid or an organic acid (e.g., hydrochloride, sulfate, nitrate, hydrobromide, methanesulfonate, p-toluenesulfonate, acetate), and a salt with an inorganic base, an organic base or an amino acid (e.g., triethylamine salt, a salt with lysine, an alkali metal salt, an alkali earth metal salt and the like). Pharmaceutically acceptable salts also include an intramolecular salt thereof, or a solvate or hydrate thereof.

The compound of the present invention may be formulated

15 into a pharmaceutical composition comprising a therapeutically
effective amount of the compound as defined above and a
pharmaceutically acceptable carrier or diluent. The
pharmaceutically acceptable carrier or diluent may be, for
example, binders (e.g., syrup, gum arabic, gelatin, sorbitol,

20 tragacanth, polyvinylpyrrolidone), excipients (e.g., lactose,
sucrose, corn starch, potassium phosphate, sorbitol, glycine),
lubricants (e.g., magnesium stearate, talc, polyethylene
glycol, silica) disintegrators (e.g., potato starch), wetting
agents (e.g., sodium laurylsulfate), and the like.

25 The desired compound of the present invention or pharmaceutically acceptable salts thereof may be administered either orally or parenterally, and it may be used as a suitable pharmaceutical preparation. These pharmaceutical preparations may be in the form of a solid preparation such as 30 a tablet, a granule, a capsule, and a powder, or in the form of a liquid preparation such as solution, suspension, and emulsion, when administered orally. When administered parenterally, the pharmaceutical preparation may be in the

form of suppository, an injection preparation or an intravenous drip preparation using distilled water for injection, a physiological salt solution, an aqueous glucose solution, and so on, and an inhalation by a conventional process.

The dose of the desired compound of the present invention or a pharmaceutically acceptable salt thereof varies depending on an administration method, age, sex, body weight, and condition of a patient, but, in general, the daily dose is preferably about 0.1 to 100 mg/kg/day, particularly preferably 1 to 100 mg/kg/day.

The compound of the present invention can be used for treating or preventing  $\alpha_L\beta_2$  adhesion mediated conditions in a mammal such as a human.

15 The compound of the present invention may be used for treatment or prevention of numerous inflammatory diseases such as rheumatoid arthritis, asthma, allergy conditions, adult respiratory distress syndrome, AIDS, cardiovascular diseases, thrombosis, harmful platelet aggregation, reocclusion 20 following thrombolysis, reperfusion injury, skin inflammatory diseases (e.g., psoriasis, eczema, contact dermatitis, atopic dermatitis), osteoporosis, osteoarthritis, arteriosclerosis (including atherosclerosis), neoplastic diseases including metastasis of neoplastic or cancerous growth, wound, detaching 25 retina, Type I diabetes, multiple sclerosis, systemic lupus erythematosus (SLE), ophthalmic inflammatory conditions, inflammatory bowel diseases (Crohn's disease and ulcerative colitis), regional enteritis, Sjogren's Syndrome, and other autoimmune diseases.

The compound of the present invention may also be used for the rejection (i.e., chronic rejection and acute rejection) after transplantation, including allograft rejection (host vs. graft disease) and graft vs. host disease.

The compound of the present invention may be preferably used for treatment or prevention of psoriasis, rheumatoid arthritis, inflammatory bowel diseases (Crohn's disease, ulcerative colitis), systemic lupus erythematosus, atopic dermatitis, Sjogren's syndrome, and rejection after transplantation (allograft rejection and graft vs. host disease).

According to the present invention, the desired compound 10 (I) can be prepared by the following methods:

#### Method A:

20

Among the desired compound (I), a compound of the formula (I-a):

$$R^{2a}$$
 $R^{2b}$ 
 $R^{4}$ 
 $R^{3}$ 
 $R^{4}$ 
 $R^{5}$ 
 $R^{5}$ 
 $R^{5}$ 
 $R^{5}$ 

wherein the symbols are the same as defined above, or a pharmaceutically acceptable salt thereof, can be prepared by (1) cyclizing the compound of the formula (II):

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wherein OR<sup>6</sup> is a hydroxyl group or a protected hydroxyl group, and the other symbols are the same as defined above, and
(2) converting the resulting cyclized compound into a pharmaceutically acceptable salt thereof by a conventional
5 method, if desired.

When  $OR^6$  is a protected hydroxyl group, the protecting group can be selected from the conventional protecting groups for a carboxyl group (i.e., a  $C_{1-6}$  alkyl group, benzyl group).

The cyclization can be carried out by a conventional condensation method. For example, the cyclization of the compound (II) can be carried out in the presence of an acid or a base in a suitable solvent.

The acid can be selected from organic acids (i.e., p-toluenesulfonic acid, and trifluoroacetic acid) and inorganic acids (i.e., hydrochloric acid, sulfuric acid, and nitric acid).

The base can be selected from conventional bases such as alkali metal alkoxide (e.g., NaOEt, NaOMe).

The solvent can be selected from any one which does not disturb the cyclization reaction, for example, CH<sub>2</sub>Cl<sub>2</sub>, THF, DMF, alcohols (methanol, ethanol, etc.) or a mixture thereof. The reaction is carried out at a temperature of 0 °C to boiling point of the solvent, preferably at 50 °C to 100 °C.

The cyclization of the compound (II) is also carried out in the presence of a condensing reagent with or without a base in a suitable solvent or without a solvent. The condensing reagent can be selected from SOCl<sub>2</sub> and conventional condensing reagents which can be used for a peptide synthesis, for example, BOP-Cl, BOP reagent, DCC, EDC or CDI.

The base can be selected from an organic base (e.g., DIEA, DMAP, DBU,  $\rm Et_3N$ ), an alkali metal hydride (e.g., NaH, LiH), an alkali metal carbonate (e.g., Na<sub>2</sub>CO<sub>3</sub>, K<sub>2</sub>CO<sub>3</sub>), an alkali metal hydrogen carbonate (e.g., NaHCO<sub>3</sub>, KHCO<sub>3</sub>), an alkali metal

amide (e.g., NaNH<sub>2</sub>), an alkali metal alkoxide (e.g., NaOMe, KOMe), a C<sub>1-6</sub> alkyl alkali metal salt(e.g., n-BuLi, t-BuLi), an alkali metal hydroxide (e.g., NaOH, KOH), an alkaline earth metal hydroxide (e.g., Ba(OH)<sub>2</sub>), and the like.

The solvent can be selected from any one which does not disturb the cyclization reaction, for example, CH2Cl2, THF, DMF or a mixture thereof. The reaction is carried out at a temperature of 0 °C to room temperature, preferably at room temperature.

10

#### Method B:

Among the desired compound (I), a compound of the formula (I-b):

$$R^{2a}$$
 $R^{2b}$ 
 $R^{3}$ 
 $R^{11}$ 
 $R^{11}$ 
 $R^{5}$ 
 $R^{5}$ 
 $R^{5}$ 

- 15 wherein  $R^{11}$  is a  $C_{1-6}$  alkyl group which may be optionally substituted with carboxyl group or a  $C_{1-6}$  alkoxycarbonyl group and the other symbols are the same as defined above, or a pharmaceutically acceptable salt thereof, may be prepared by:
  - (1) alkylating the compound (I-a),
- 20 (2) hydrolyzing the resulting compound, if necessary, and
  - (3) converting the resulting compound into a pharmaceutically acceptable salt thereof by a conventional method, if further desired.
    - (1) Alkylation Reaction
- The alkylation reaction can be carried out by reacting 25 the compound (I-a) with the compound of the formula (III):  $R^{11}-X$  (III)

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wherein X is a leaving group and  $R^{11}$  is the same as defined above.

The leaving group X can be selected from conventional leaving groups, such as a halogen atom (e.g., chlorine, 5 bromine, iodine) and an alkylsulfonyloxy group or an arylsulfonyloxy group (e.g., methylsulfonyloxy group, p-tolylsulfonyloxy group).

The alkylation reaction can be carried out in the presence of a base in a suitable solvent.

The base can be selected from conventional bases such as alkali metal hydride (i.e., NaH, KH), alkali metal alkoxide (i.e., NaOMe, NaOEt) and alkali metal amide (i.e., NaNH<sub>2</sub>, LDA, KHMDS).

The solvent can be selected from any one which does not disturb the condensation reaction, for example, DME, THF, DMF, HMPA or a mixture thereof. The reaction is carried out at a temperature of -78 °C to room temperature.

#### (2) Hydrolysis Reaction

The compound (I-b) wherein R<sup>11</sup> is a C<sub>1-6</sub> alkyl group

20 substituted with carboxyl group can be prepared by hydrolyzing the compound (I-b) wherein R<sup>11</sup> is a C<sub>1-6</sub> alkyl group substituted with a C<sub>1-6</sub> alkoxycarbonyl group. The hydrolysis can be carried out by a usual procedure, for example, by treating the compound with a base in a suitable solvent. The base can be

25 selected from conventional inorganic bases such as LiOH, NaOH and KOH. The solvent can be selected from any one which does not disturb the hydrolyzing reaction, for example, THF, MeOH, EtOH, H<sub>2</sub>O or a mixture thereof. The reaction can be carried out at a temperature of -78 °C to 50 °C, preferably at a

30 temperature of 0 °C to room temperature.

#### Method C

Among the desired compound (I), the compound of the formula (I-c):

$$R^{21}$$
 $R^{3}$ 
 $R^{11}$ 
 $R^{11}$ 
 $R^{5}$ 
 $R^{5}$ 
 $R^{5}$ 

5 or a pharmaceutically acceptable salt thereof, wherein  $R^{21}$  is a  $C_{1-6}$  alkoxy group and the other symbols are the same as defined above, can be prepared by alkylating a compound of the formula (I-d):

10 wherein the symbols are the same as defined above, and converting into the pharmaceutically acceptable salt, if desired.

The alkylation reaction can be carried out in a similar manner as described in Method B (1) using a suitable halogenated 15 C<sub>1-6</sub> alkane (e.g., methyl iodide, benzyl bromide) in the presence of a base (e.g., Et<sub>3</sub>N, DIEA, NaHCO<sub>3</sub>, KHCO<sub>3</sub>, Na<sub>2</sub>CO<sub>3</sub>, K<sub>2</sub>CO<sub>3</sub>, KHCO<sub>3</sub>, CsCO<sub>3</sub>) at a temperature of 0 °C to 50 °C in an organic solvent (e.g., CH<sub>2</sub>Cl<sub>2</sub>, THF, DMF, CH<sub>3</sub>CN, toluene).

The compound (I) wherein  $R^{2a}$  and/or  $R^{2b}$  are hydroxyl groups can be prepared by the demethylation of the compound (I) wherein  $R^{2a}$  and/or  $R^{2b}$  is methoxy group. The demethylation reaction can be carried out by a conventional method, for example, a 5 treatment with BBr<sub>3</sub> or HBr at a temperature of -78 °C to 50 °C in a suitable solvent (e.g., AcOH, water).

The starting compound of the formula (II) can be prepared by the following scheme:

10 Scheme 1.

(In the Scheme 1, the symbols are the same as defined above.)
Step 1: The compound (VII) can be prepared by reacting the compound (VIII) with pivalaldehyde. The reaction can be

15 carried out in the presence or absence of an acid or an acidic salt in a suitable solvent or without a solvent. The acid can be selected from conventional inorganic acid such as HCl,

H<sub>2</sub>SO<sub>4</sub>. The acidic salt can be selected from a salt of a strong inorganic acid and a weak inorganic base such as MgSO<sub>4</sub>. The

20 solvent can be selected from any one which does not disturb the reaction, for example, toluene, DME, DMF, THF, CH<sub>2</sub>Cl<sub>2</sub> or a

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mixture thereof. The reaction can be carried out, for example, at a temperature of 0  $^{\circ}\text{C}$  to room temperature.

Step 2: The compound (IV) can be prepared by 1) reacting the compound (VII) with the compound (VI), and 2) hydrolyzing the 5 resulting compound.

The reaction of the compound (VII) and the compound (VI) can be carried out in the presence of a base in a suitable solvent or without a solvent. The base can be selected from conventional bases such as alkali metal alkoxides (e.g., t10 BuOK, MeONa, EtONa) and alkali metal amides (e.g., LDA, NaNH<sub>2</sub>). The solvent can be selected from any one which does not disturb the coupling reaction, for example, toluene, DME, DMF, THF, CH<sub>2</sub>Cl<sub>2</sub> or a mixture thereof. The reaction can be carried out, for example, at a temperature of -78 °C to 50 °C,

15 preferably at a temperature of -10 °C to 0 °C.

Hydrolysis can be carried out in the presence of an acid in a suitable solvent or without a solvent. The acid can be selected from conventional inorganic acid such as HNO3, HCl, and H2SO4. The solvent can be selected from any one which does not disturb the reaction, for example, toluene, DME, DMF, THF, CH2Cl2 or a mixture thereof. The reaction can be carried out, for example, at a temperature of 0 °C to room temperature. Step 3: The compound (II) can be prepared by reacting the compound (IV) with the compound (V).

The reaction can be carried out in the presence or absence of a base in a suitable solvent or without a solvent. The base can be selected from conventional inorganic bases such as  $K_2CO_3$ ,  $Na_2CO_3$  and  $NaHCO_3$ , and conventional organic bases such as pyridine,  $Et_3N$ ,  $iPr_2EtN$ , aniline, and N,N-

30 dimethylaniline. The solvent can be selected from any one which does not disturb the coupling reaction, for example, toluene, DME, DMF, THF,  $CH_2Cl_2$  or a mixture thereof. The coupling reaction can be carried out, for example, at a

temperature of -78 °C to 50 °C, preferably at a temperature of 0 °C to room temperature.

In the present description and the claims, the  $C_{1-6}$  alkyl group means a straight chain or branched chain alkyl group 5 having 1 to 6 carbon atoms, for example, methyl group, ethyl group, propyl group, isopropyl group, butyl group, isobutyl group, etc., preferably one having 1 to 4 carbon atoms. The  $C_{1-6}$  alkoxy means a straight chain or branched chain alkoxy group having 1 to 6 carbon atoms, for example, methoxy group, ethoxy group, propoxy group, isopropoxy group, butoxy group, isobutyloxy, etc., preferably one having 1 to 4 carbon atoms.

#### Abbreviations

AcOEt: Ethyl acetate (= EtOAc)

15 BSA: Bovine serum albumin

DMF: Dimethyl formamide

DCM: Dichloromethane

DIEA: Diisopropylethylamine

DMSO: Dimethyl sulfoxide

20 Et: Ethyl

EtOH: Ethanol

HBSS: Hank's balanced salt solution

HMPA: Hexamethylphosphoramide

HSA: Human serum albumin

25 KHMDS: Potassium hexamethyldisilazide (=Potassium

bis(trimethylsilyl)amide)

LDA: Lithium diisopropylamide

Me: Methyl

MeOH: Methanol

30 n-Bu: n-Butyl

Ph: Phenyl

t-Bu: tert-butyl

THF: Tetrahydrofuran

Tf: Trifluoromethanesulfonyl

TFA: Trifluoroacetic acid

The compound of the present invention is exemplified by 5 the following examples but not limited thereby.

### Examples

Example 1: 3-(2,6-Dichloro-4-pyridyl)-5-(4-cyanobenzyl)-5-methyl-2,4-imidazolidinedione

10

20

Step-1. L-Alanine ethyl ester hydrogen chloride salt (15 g) was dissolved in  $H_2O$  (60 ml).  $NEt_3$ (10.9 g) was added to the stirring solution. The solution was allowed to stir for 30 minutes at room temperature and extracted with EtOAc. The combined organic layers were dried over  $Na_2SO_4$ , filtered and evaporated to give 9.5 g of L-Alanine ethyl ester. The product was used directly for next step. MS: 118 (MH<sup>+</sup>).

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Step- 2. L-Alanine ethyl ester from step-1 (9 g) was dissolved in 150 ml anhydrous CH<sub>2</sub>Cl<sub>2</sub>. The solution was cooled to 0 °C. MgSO<sub>4</sub> (10.17 g) was added to the solution followed by addition of pivalaldehyde (6.95 g). The reaction mixture was allowed to warm to room temperature and stirred overnight. The reaction mixture was filtered and the filtrate was evaporated to give 11.2 g of N-neopentylidene-L-alanine ethyl ester. The product was used for next step without further purification. MS: 186 (MH<sup>+</sup>).

10

Step-3. 4-Cyanobenzyl bromide (4.6 q) was added to a solution of the compound obtained from step 3 (4 g) in anhydrous toluene (40 mL). The resulting mixture was cooled to  $-10^{\circ}$ C. added portionwise t-BuOK (2.9 g) was maintaining 15 temperature at 0 °C. The reaction mixture was stirred at that temperature for 4 hours. The mixture was partitioned between The combined organic layers were dried over Na<sub>2</sub>SO<sub>4</sub>, filtered and concentrated. 1 M HCl was added (40 mL) to the residue and the resulting mixture was allowed to stir 20 overnight. EtOAc was added and the reaction mixture was allowed to stir for 30 minutes. The organic phase separated and the aqueous layer was extracted with additional The combined organic layers were washed with H<sub>2</sub>O. pH of the combined aqueous solution was adjusted to 25 approximately 8 with solid NaHCO3, and the mixture extracted with EtOAc. The combined organic layers were dried over Na<sub>2</sub>SO<sub>4</sub>, filtered and concentrated to yield ethyl 2-amino-2-(4-cyanobenzyl) propanoate that was used directly for the next step. MS: 233 (MH+).

30

Step-4. 2,6-Dichloro-4-pyridyl isocyanate (1 g) was added to a solution of the compound obtained from step-3 (1.35 g) in anhydrous  $CH_2Cl_2$  (10 mL) maintained at 0 °C. The reaction mixture was allowed to warm to room temperature and stirred

15

18

overnight. The mixture was partitioned between  $EtOAc/H_2O$ . The combined organic layers were dried over  $Na_2SO_4$ , filtered and concentrated to give 2-(4-cyanobenzyl)-5-(2,6-dichloro-4-pyridyl)-2-methylhydantoic acid ethyl ester. The product was used directly for the next step. MS: 421 (MH<sup>+</sup>).

Step-5. NaOEt (0.16 g) was added to a solution of the compound from step-4 (1 g) in anhydrous EtOH (10 mL) at 0 °C. The yellow solution was then warmed to room temperature and stirred for 1 hour. EtOH was evaporated and the residue was partitioned between EtOAc/H<sub>2</sub>O. The combined organic layers were dried over Na<sub>2</sub>SO<sub>4</sub>, filtered and concentrated. The product was purified by flash chromatography on silica gel to give the titled compound. (850 mg). MS: 375 (MH<sup>+</sup>).

Example 2: 3-(2,6-dichloro-4-pyrydyl)-5-(4-Cyanobenzyl)-1,5-Dimethyl-2,4-imidazolidinedione

The compound obtained in Example 1 (400 mg) and t-BuOK (180 mg) were added to a reaction flask and was then flushed with  $N_2$ . The mixture was cooled to 0 °C and THF (10 mL) was added. The reaction mixture was stirred at 0 °C for 20 minutes followed by the addition of MeI (454 mg). The reaction mixture was stirred at 0 °C for 3 hours and finally at room temperature for 1 hour. The mixture was extracted with EtOAc/ $H_2O$ . The combined organic layers were dried over  $Na_2SO_4$ ,

filtered and evaporated. The product was purified by prep TLC to give the titled compound (310 mg) MS: 389 (MH<sup>+</sup>).

Example 3: 3-(2,6-Dichloro-4-pyrydyl)-5-(4-Cyanobenzyl)-55 methyl-1-(5-ethoxycarbonylpentyl)-2,4-imidazolidinedione

The compound obtained in Example 1 (154 mg) was taken in 2 mL anhydrous DMF. The solution was cooled to 0 °C and NaH (25 mg, 60% in oil) was added. The resulting mixture was stirred for 20 minutes at 0 °C. Ethyl 6-bromohexanoate (140 mg) was added dropwise and the resulting mixture was stirred at room temperature overnight. The reaction mixture was extracted 15 with EtOAc/H<sub>2</sub>O. The combined organic layers were dried over Na<sub>2</sub>SO<sub>4</sub>, filtered and evaporated. The product was purified by preparative TLC to give the titled compound (180 mg). MS: 517 (MH<sup>+</sup>).

20 Example 4: (R)-3-(2,6-Dichloro-4-pyrydyl)-5-(4-Cyanobenzyl)-5-methyl-2,4-imidazolidinedione

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Step-1:  $\alpha$ -Methyl-4-cyanophenylalanine ethyl ester 1 was prepared according to the methodology described in WO 98/39303.

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Step-2. To a solution of the compound obtained above (770 mg) in DCM (5 mL) was added HCl (1M in Et<sub>2</sub>O, 7 mL) and the reaction mixture was stirred at room temperature for 18 hours. The reaction mixture was then concentrated *in vacuo* to give the HCl salt of  $\alpha$ -Methyl-4-cyanophenylalanine ethyl ester (880 mg).

Step-3. To a solution of the compound obtained above in H<sub>2</sub>O (30 mL) was added a solution of KH<sub>2</sub>PO<sub>4</sub> (1.4 g) in H<sub>2</sub>O (30 mL). To this was added Lipase L (Candida Lipolytica, Sigma Aldrich, 1.4 g) and the pH of the suspension was adjusted to 6.40 using 1 N KOH. The progression of hydrolysis of ester to acid was monitored by HPLC (A = 0.1%TFA in H<sub>2</sub>O, B = 0.1% TFA in MeCN; 15%B to 55%B over 20 minutes) with the acid eluting first (t = 20 5.8 minutes) followed by the ester (t = 10 minutes). The pH was maintained at 6.40 by the addition of further quantities of 1 N KOH until HPLC indicated the ratio of ester:acid equals 1:1.

After 31 hours, solid NaHCO $_3$  was added to bring the pH at 7.4 25 and the suspension was shaken with toluene (100 mL) and filtered through celite. The aqueous layer was separated and washed with DCM (2 x 200 mL) and the combined organics dried over MgSO $_4$ . It was filtered and the filtrate was concentrated to furnish (R)- $\alpha$ -Methyl-4-cyanophenylalanine ethyl ester (340 mg).

Step 3: To a solution of the compound obtained above (340 mg) in DCM (10 mL) under  $N_2$  at 0 °C was added neat 2,6-dichloro-4-

pyridyl isocyanate (305 mg). The reaction mixture was then warmed to room temperature and stirred for 4 hours whereupon it was concentrated in vacuo to give (R)-2-(4-cyanobenzyl)-5-(2,6-dichloro-4-pyridyl)-2-methylhydantoic acid ethyl 5 (680 mg).

Step-4. After flushing with N2, the compound obtained above was dissolved in dry EtOH (10 mL) and NaOEt (60 mg) was added. After stirring for 3 hours, water (10 mL) and EtOAc (10 mL) 10 were added and the mixture was shaken. The aqueous phase was then separated and washed with EtOAc (3 x 10 mL) and the combined organics were dried over MgSO4, filtered concentrated in vacuo. Purification by liquid chromatography (EtOAc/Hexane 1/1) gave the titled compound (410 mg). MS (m/z)  $15 = 375 \, (M)$ .

Example 5: 3-(2,6-Dichloro-4-pyrydyl)-5-(4-Cyanobenzyl)-5methyl-1-(5-carboxypentyl)-2,4-imidazolidinedione

20 The compound obtained in Example 4 (100 mg) was dissolved in a mixture of THF/MeOH (3 mL/1 mL). A solution of LiOH (25 mg in 1 mL  $H_2O$ ) was added and the resulting mixture was stirred at room temperature for 5 hours. The pH of the mixture was adjusted to 3-4 using 1 M HCl and the mixture was extracted 25 with EtOAc. The combined organic layers were dried over Na<sub>2</sub>SO<sub>4</sub>, filtered and concentrated. The product was purified by

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preparative TLC to give the titled compound (80 mg). MS: 489  $(MH^+)$ .

Example 6: (R)-3-(2,6-Dichloro-4-pyrydyl)-5-(4-Cyanobenzyl)-5 1,5-dimethyl-2,4-imidazolidinedione

The compound obtained in Example 4 (340 mg) and KOtBu (132 mg) were weighed into a dry flask and flushed with  $N_2$ . The flask was placed in an ice bath and dry THF (9 mL) was added. 10 stirring for 15 minutes, MeI (0.17 mL) was added and the reaction mixture was warmed to room temperature. After stirring for 1 hour, water (10 mL) and EtOAc (10 mL) were added and the mixture was shaken. The aqueous phase was then separated and washed with EtOAc (3 x 10 mL) and the combined 15 organics were dried over MgSO4, filtered and concentrated in vacuo to give a white solid. Purification by chromatography (EtOAc/Hexane = 1/1) gave the titled compound (260 mg). MS (m/z) = 389 (M).

20 The enantiomeric excess (e.e.) was determined to be >99% by chiral HPLC (0.5 mg/mL in MeOH, 3µL, Chiracel OD#ODOOCE-11030, 250 x 4.6 mm, isocratic gradient, Hexane/IPA).

Example 7: (R)-3-(2,6-Dichloro-4-pyrydyl)-5-(4-bromobenzyl)-5-25 methyl-2,4-imidazolidinedione

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The titled compound was prepared in an analogous manner to that described for Example 4, using α-Methyl-4bromophenylalanine ethyl ester which was prepared according to the methodology described in WO 98/39303. MS(m/z): 430(MH).

Example 8: (R)-3-(2,6-Dichloro-4-pyrydyl)-5-(4-bromobenzyl)-1,5-dimethyl-2,4-imidazolidinedione

The titled compound was prepared in an analogous manner to 10 that described for Example 6. MS(m/z): 443(MH).

The enantiomeric excess (e.e.) was determined to be >99% by chiral HPLC (0.5 mg/mL in MeOH, 3µL, Chiracel OD#ODOOCE-11030, 250 x 4.6 mm, isocratic gradient, Hexane/IPA).

Example 9: 3-(2,6-Dichloro-4-pyrydyl)-5-(4-hydroxybenzyl)-5methy1-2,4-imidazolidinedione

20 step-1. Et<sub>3</sub>N (2.47 g) was added to a solution of the compound 1 (3 g) in  $H_2O$  (20 mL) and the resulting mixture was stirred

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for 2 hours. The solution was extracted several times with EtOAc. The combined organic layers were dried over  $Na_2SO_4$ , filtered and evaporated to dryness. The resulting white solid (compound 2) was used as is without purification.

5

Step-2. A solution of 3,5-dichloro-4-pyridyl isocyanate (0.9 g) in CH<sub>2</sub>Cl<sub>2</sub> (5 mL) was added to a solution of the compound obtained from step-1 (1 g) in anhydrous CH<sub>2</sub>Cl<sub>2</sub> (15 containing DMF (5 mL) at 0 °C. The reaction mixture was 10 allowed to warm to room temperature and stirred overnight. The mixture was partitioned between EtOAc/H2O. The combined organic layers were dried over Na<sub>2</sub>SO<sub>4</sub>, filtered concentrated to give 2-(4-hydroxybenzyl)-5-(2,6-dichloro-4pyridyl)-2-methylhydantoic acid methyl ester (compound 15 The product was used directly for the next step. MS: 398  $(MH^+)$ .

Step-3. NaOEt (0.39 g) was added to a solution of the compound from step-2 (2.26 g) in anhydrous EtOH (15 mL) at 0 °C. The 20 yellow solution was then stirred at 0 °C for 5 hours and warmed to room temperature and stirred for 1 hour. EtOH was evaporated and the residue was partitioned between EtOAc/H<sub>2</sub>O. The combined organic layers were dried over Na<sub>2</sub>SO<sub>4</sub>, filtered and concentrated. The product was purified by flash 25 chromatography on silica gel (EtOAc/hexanes 1/1) to give the titled compound (1.4 g). MS: 366 (MH<sup>+</sup>).

Example 10: 3-(2,6-Dichloro-4-pyrydyl)-5-(4-methoxybenzyl)1,5-dimethyl-2,4-imidazolidinedione

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The titled compound was obtained via methylation of the compound from Example 9 by following the procedure similar to 5 Example 2. MS: 394 (MH<sup>+</sup>).

Example 11: 3-(2,6-Dichloro-4-pyrydy1)-5-(4-hydroxybenzy1)-1,5-dimethyl-2,4-imidazolidinedione

10 BBr<sub>3</sub> (1.14 mL, 1M in CH<sub>2</sub>Cl<sub>2</sub>) was added dropwise to a solution of the compound from Example 10 (0.15 g) in CH<sub>2</sub>Cl<sub>2</sub> at 0 °C. The resulting mixture was stirred at 0 °C for 30 minutes and then stirred for an additional 30 minutes at room temperature. The reaction was quenched with water and partitioned between 15 EtOAc and water. The aqueous solution was extracted with EtOAc and the combined organic layers were washed with water, dried over Na<sub>2</sub>SO<sub>4</sub>, filtered and evaporated. The residue was purified via preparative TLC (EtOAc/Hexanes 1/1) to yield 0.125 g of the titled compound. MS: 380 (MH<sup>+</sup>).

Example 12: 3-(2,6-Dichloro-4-pyrydyl)-5-(4-i-propoxybenzyl)-1,5-dimethyl-2,4-imidazolidinedione

tBuOK (0.022g) was added to a solution of the compound from 5 Example 11 (0.06 g) in THF (3 mL) and the solution was stirred for 5 minutes. 2-Iodopropane (0.054 g) was added and the reaction mixture was refluxed for 1.5 hours. The mixture was partitioned between EtOAc/water and the EtOAc layer was dried (Na<sub>2</sub>SO<sub>4</sub>), filtered and evaporated. The residue was purified via preparative TLC (EtOAc/Hexanes 1/1) to give the titled compound. MS: 422 (MH<sup>+</sup>).

The following compounds were prepared in a manner similar to Example 12.

Table 1

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Example	R <sup>2</sup>	Physicochemical
		Properties
13	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>2</sub> O-	MS: 422 (MH <sup>+</sup> )
14	CH <sub>3</sub> CH <sub>2</sub> O-	MS: 408 (MH <sup>+</sup> )

Example 15: 3-(2,6-Dichloro-4-pyrydyl)-5-(4-ethoxy-3fluorobenzyl) -1,5-dimethyl-2,4-imidazolidinedione.

5

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To a solution of the compound from Example 14 (0.24 q) in  $CH_3CN$ (15 mL) was added 3,5-dichloro-1-fluoropyridinium triflate (0.38 g) and the mixture was refluxed for 30 hours. 10 mixture was concentrated and purified by HPLC to give the desired compound. MS m/z 426 (MH<sup>+</sup>).

Example 16: 3-(2,6-dichloro-4-pyrydyl)-5-(4-(1,1,1trifluoromethoxybenzyl)]-5-methyl-2,4-imidazolidinedione

The titled compound was prepared in a manner similar to Example 1. MS:  $434 \text{ (MH}^+)$ ; mp.  $151.2 \,^{\circ}\text{C}$ .

Example 17: 3-(2,6-dichloro-4-pyrydyl)-5-[4-20 (1,1,1trifluoromethoxybenzyl)]-1,5-Dimethyl-2,4imidazolidinedione

The titled compound was obtained via methylation of the compound from Example 16 by following the procedure similar to 25 Example 2. MS: 448 (MH<sup>+</sup>); mp. 113.7 °C.

Example 18: 3-(2,6-dichloro-4-pyrydyl)-5-(4-fluorobenzyl)]-5methyl-2,4-imidazolidinedione

30 The titled compound was prepared in a manner similar to Example 1. MS: 368  $(MH^+)$ ; mp 221.1 °C.

3-(2,6-dichloro-4-pyrydyl)-5-(4-bromobenzyl)]-5-19: methyl-2,4-imidazolidinedione

5 The titled compound was prepared in a manner similar to Example 1. MS:  $429 (MH^{+})$ .

Example 20: 3-(2,6-dichloro-4-pyrydyl)-5-(4-bromobenzyl)]-1,5dimethyl-2,4-imidazolidinedione

The titled compound was obtained via methylation of the compound from Example 19 by following the procedure similar to

#### 15 Cell Adhesion Protocol

Example 2. MS:  $443 \text{ (MH}^+)$ .

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Cell Adhesion The recombinant protein ICAM-1•Fc constructed from the 5 extracellular domains of human ICAM-1 and fusion with the constant region of human IgG. was purified by Protein A affinity chromatography and stored 20 in aliquots at -20°C. Immobilized ICAM-1•Fc was prepared by dilution of the protein in PBS pH 7.5, transfer of 100  $\mu$ l/well to Falcon Probind III plates and overnight incubation at 4°C. Wells coated with BSA served as a measure of non-specific background adhesion. Washed plates were blocked with a 25 solution of 0.25% ovalbumin in PBS for 1 h at 37°C. washed Jurkat cells were suspended to a final concentration of 2.5x10<sup>6</sup>/ml in TBSg adhesion buffer (24 mM Tris pH 7.4, 0.14 M NaCl, 2.7 mM KCl, 2 mM glucose, 0.1% HSA. A 100  $\mu$ l volume of cells was added to the blocked and washed ICAM-1.Fc coated 30 plates that contained 100  $\mu$ l of plate buffer (TBSg, 10 mM MqCl<sub>2</sub>, 2% DMSO). Adhesion was for 1 h at 37°C. Non-adherent cells were removed using the EL404 plate washer (BioTek Instruments; Highland Park, VT). The number of adherent cells was quantified by measuring enzymatic activity of endogenous

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N-acetyl-hexosaminidase using the enzyme substrate pnitrophenol-N-acetyl-b-D-glucoseaminide, pNAG. The amount of
liberated p-nitrophenol was measured by reading the optical
density at 405 nm using a vertical pathway spectrophotometer

5 to quantify cell attachment (VMAX Kinetic Microplate Reader,
Molecular Devices, Menlo Park, CA). For competition studies
the compounds from 100% DMSO stock solutions were diluted in
plate buffer at 2-fold the required testing concentration
prior to transfer to the ICAM-1-Fc coated plate and serial
dilution.

Claims

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1. A compound of the formula (I):

$$R^{2a}$$
 $R^{2b}$ 
 $R^{3}$ 
 $R^{1}$ 
 $N$ 
 $R^{5}$ 
 $R^{5}$ 
 $R^{5}$ 

- 5 or a pharmaceutically acceptable salt thereof, wherein  $\ensuremath{\mathtt{R}}^1$  is selected from
  - 1) hydrogen atom, or
  - 2) a  $C_{1-6}$  alkyl group which may be optionally substituted with carboxyl group or a  $C_{1-6}$  alkoxycarbonyl group;
- 10  $R^{2a}$  and  $R^{2b}$  are independently hydrogen atom, a halogen atom, hydroxyl group, cyano group, a  $C_{1-6}$  alkyl group which may be optionally substituted with 1 to 3 halogen atoms, a  $C_{1-6}$  alkylthio group which may be optionally substituted with 1 to 3 halogen atoms, a  $C_{1-6}$  alkylsulfinyl group which may be 15 optionally substituted with 1 to 3 halogen atoms, a  $C_{1-6}$  alkylsulfonyl group which may be optionally substituted with 1 to 3 halogen atoms, or a  $C_{1-6}$  alkoxy group which may be optionally substituted with 1 to 3 halogen atoms;

20 R<sup>4</sup> and R<sup>5</sup> are independently a halogen atom.

 $R^3$  is a  $C_{1-6}$  alkyl group; and

2. The compound according to claim 1, wherein  $R^1$  is hydrogen atom or a  $C_{1-6}$  alkyl group which may be optionally substituted with carboxyl group or a  $C_{1-6}$  alkoxycarbonyl group,  $R^{2a}$  and  $R^{2b}$  25 are independently hydrogen atom, a halogen atom, hydroxyl group, cyano group or a  $C_{1-6}$  alkoxy group which may be

optionally substituted with 1-3 halogen atoms,  $R^3$  is a  $C_{1-6}$  alkyl group, and  $R^4$  and  $R^5$  are independently a halogen atom.

3. The compound according to claim 2, wherein  $R^1$  is hydrogen stom or a  $C_{1-6}$  alkyl group, one of  $R^{2a}$  and  $R^{2b}$  is hydrogen atom, and the other is a halogen atom, cyano group, or a  $C_{1-6}$  alkoxy group which may be optionally substituted with 1-3 halogen atoms,  $R^3$  is a  $C_{1-6}$  alkyl group, and  $R^4$  and  $R^5$  are independently a halogen atom.

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- 4. The compound according to claim 3, wherein  $R^1$  is hydrogen atom or methyl group, one of  $R^{2a}$  and  $R^{2b}$  is hydrogen atom and the other is bromine atom, cyano group, a  $C_{1-6}$  alkoxy group or trifluoromethoxy group,  $R^3$  is methyl group,  $R^4$  and  $R^5$  are 15 chlorine atom.
- 5. The compound according to claim 2, wherein  $R^1$  is a  $C_{1-6}$  alkyl group which is substituted with a  $C_{1-6}$  alkoxycarbonyl group or carboxyl group, one of  $R^{2a}$  and  $R^{2b}$  is hydrogen atom, 20 and the other is a halogen atom, cyano group, or  $C_{1-6}$  alkoxy group which may be optionally substituted with 1-3 halogen atoms,  $R^3$  is a  $C_{1-6}$  alkyl group, and  $R^4$  and  $R^5$  are independently a halogen atom.
- 25 6. The compound according to claim 5,  $R^3$  is methyl group, and  $R^4$  and  $R^5$  are chlorine atom.
  - 7. The compound according to claim 1, wherein the compound is selected from:
- 30 3-(2,6-Dichloro-4-pyrydyl)-5-(4-bromobenzyl)-1,5-dimethyl-2,4-imidazolidinedione,
  - 3-(2,6-Dichloro-4-pyrydyl)-5-(4-propoxybenzyl)-1,5-dimethyl-2,4-imidazolidinedione,

3-(2,6-Dichloro-4-pyrydyl)-5-(4-ethoxybenzyl)-1,5-dimethyl-

2,4-imidazolidinedione,

3-(2,6-dichloro-4-pyrydyl)-5-(4-

(1,1,1trifluoromethoxybenzyl)]-5-methyl-2,4-

5 imidazolidinedione,

3-(2,6-dichloro-4-pyrydyl)-5-[4-

(1,1,1trifluoromethoxybenzyl)]-1,5-Dimethyl-2,4-imidazolidinedione,

3-(2,6-Dichloro-4-pyrydyl)-5-(4-Cyanobenzyl)-5-methyl-2,4-

10 imidazolidinedione,

3-(2,6-Dichloro-4-pyrydyl)-5-(4-Cyanobenzyl)-1,5-dimethyl-2,4-imidazolidinedione (TR-15170); and

a pharmaceutically acceptable salt of these compounds.

15 7. A process for preparing a compound of the formula (I-a):

$$R^{2a}$$
 $R^{2b}$ 
 $R^{2b}$ 
 $R^{4}$ 
 $R^{3}$ 
 $R^{4}$ 
 $R^{5}$ 
 $R^{5}$ 
 $R^{5}$ 

or a pharmaceutically acceptable salt thereof, wherein  $R^{2a}$  and  $R^{2b}$  are independently hydrogen atom, a halogen atom, hydroxyl group, cyano group, a  $C_{1-6}$  alkyl group which may be optionally substituted with 1 to 3 halogen atoms, a  $C_{1-6}$  alkylthio group which may be optionally substituted with 1 to 3 halogen atoms, a  $C_{1-6}$  alkylsulfinyl group which may be optionally substituted with 1 to 3 halogen atoms, a  $C_{1-6}$  alkylsulfonyl group which may be optionally substituted with 1 to 3 halogen atoms, or a  $C_{1-6}$  alkoxy group which may be optionally substituted with 1 to 3 halogen atoms;  $R^3$  is a  $C_{1-6}$  alkyl group;

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 $R^4$  and  $R^5$  are independently a halogen atom; which comprises cyclizing the compound of the formula (II):

wherein OR<sup>6</sup> is a hydroxyl group or a protected hydroxyl group, 5 and the other symbols are the same as defined above, and converting into the pharmaceutically acceptable salt, if necessary.

8. A process for preparing a compound of the formula (I-b):

$$R^{2a}$$
 $R^{2b}$ 
 $R^{2b}$ 
 $R^{4}$ 
 $R^{11}$ 
 $R^{11}$ 
 $R^{5}$ 
 $R^{5}$ 
 $R^{5}$ 

10

or a pharmaceutically acceptable salt thereof, wherein  $R^{11}$  is a  $C_{1-6}$  alkyl group which may be optionally substituted with carboxyl group or a  $C_{1-6}$  alkoxycarbonyl group;  $R^{2a}$  and  $R^{2b}$  are independently hydrogen atom, a halogen atom, 15 hydroxyl group, cyano group, a  $C_{1-6}$  alkyl group which may be optionally substituted with 1 to 3 halogen atoms, a  $C_{1-6}$  alkylthio group which may be optionally substituted with 1 to 3 halogen atoms, a  $C_{1-6}$  alkylsulfinyl group which may be optionally substituted with 1 to 3 halogen atoms, a  $C_{1-6}$  alkylsulfonyl group which may be optionally substituted with 1

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to 3 halogen atoms, or a  $C_{1-6}$  alkoxy group which may be optionally substituted with 1 to 3 halogen atoms;  $R^3$  is a  $C_{1-6}$  alkyl group;

 $R^4$  and  $R^5$  are independently a halogen atom;

5 which comprises (1) alkylating a compound of the formula (I-a):

$$R^{2a}$$
 $R^{2b}$ 
 $R^{4}$ 
 $R^{3}$ 
 $R^{4}$ 
 $R^{5}$ 
 $R^{5}$ 
 $R^{5}$ 

wherein the symbols are the same as defined above,

10 (2) hydrolyzing the resulting compound, if necessary, and

(3) converting into the pharmaceutically acceptable salt, if further desired.

8. A process for preparing a compound of the formula (I-b):

15

or a pharmaceutically acceptable salt thereof, wherein  $R^{11}$  is a  $C_{1-6}$  alkyl group which may be optionally substituted with carboxyl group or a  $C_{1-6}$  alkoxycarbonyl group;

 $R^{21}$  is a  $C_{1-6}$  alkoxy group which may be optionally substituted 20 with 1 to 3 halogen atoms;

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 $R^3$  is a  $C_{1-6}$  alkyl group;

 $R^4$  and  $R^5$  are independently a halogen atom; which comprises alkylating a compound of the formula (I-d):

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OH OH 
$$R^3$$
  $N$   $N$   $N$   $N$   $R^5$  (I-d)

5 wherein  $R^1$  is hydrogen atom or a  $C_{1-6}$  alkyl group which may be optionally substituted with carboxyl group or a  $C_{1-6}$  alkoxycarbonyl group, and the other symbols are the same as defined above, and converting into the pharmaceutically acceptable salt, if necessary.

10

9. A pharmaceutical composition which comprises a therapeutically effective amount of the compound as set forth in any one of claims 1-6 in admixture with a therapeutically acceptable carrier or diluent.

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10. A method for treatment or prevention of  $\alpha_L\beta_2$  adhesion mediated condition in a mammal comprising administering a therapeutically effective amount of the compound as set forth in any one of claims 1-6.

20

- 11. The method according to claim 10, said condition is selected from rheumatoid arthritis, asthma, allergy conditions, adult respiratory distress syndrome, AIDS, cardiovascular diseases, thrombosis, harmful platelet
- 25 aggregation, reocclusion following thrombolysis, reperfusion injury, skin inflammatory diseases, osteoporosis, osteoarthritis, arteriosclerosis, neoplastic diseases, wound,

detaching retina, Type I diabetes, multiple sclerosis, systemic lupus erythematosus, ophthalmic inflammatory conditions, inflammatory bowel diseases, regional enteritis, Sjogren's Syndrome, and rejection after transplantation.

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12. The method according to claim 11, wherein said diseases is selected from psoriasis, rheumatoid arthritis, inflammatory bowel diseases (Crohn's disease, ulcerative colitis), systemic lupus erythematosus, atopic dermatitis, Sjogren's Syndrome, rejection after transplantation (allograft rejection and graft vs. host disease).